

ChromaLuxe Table Top Sublimation Steps

Table Top Pressing Preparation

- Print your transfer image, making sure to allow about a .5" bleed on all sides. Be sure that if you trim the paper, you leave enough to fold over the edge and tape to the back.
- Take the table top and remove all protective film. With a clean cloth and cleaner (Isopropyl Alcohol, all-purpose) remove all surface dust, film residue and dirt from the entire surface. **IMPORTANT:** Pay special attention to the banded edges of the table so that any remaining film and edge banding residue are removed.
- Place the cleaned table, top down, on to the transfer paper and line the table up with the image.
- Use heat tape to tape the transfer paper to the back of the table top.

Heat Press

- A Pneumatic Heat Press and Poly-Fabric (Endura) is recommended for all table top sublimation.
- Set your heat press to the following specifications:
80 PSI - 325° F (162° C) - 7:30 (7 minutes, 30 seconds)
- Place the prepared table top with the transfer paper facing up at the center of the press. Add blow out paper and cover the transfer paper. Ensure that the poly-fabric is the last layer, or attached to the top portion of the press. It's important to center your table in the press to ensure you get solid contact across the entire piece.
- Press the tabletop for the time, temperature and pressure settings listed above.
- When the pressing process is completed, carefully remove the table top from the heat press, remove the transfer paper and allow the top to cool completely. Some paper may stick to the edges of the banding.
- Once the top is completely cool, if any bowing occurs, place the tabletop in the press face down (decorated side down) in the center of the press. Place blow paper over the top, or the back side of the table. Ensure that when you place the top side down in the press that the surface is clean and free of any ink or dirt residue that could damage the decorated side.
- Press the table at 325° F, 80 PSI for 1-2 minutes. Remove from the press immediately and allow to cool.
- Clean table edges with a damp Mr. Clean® Magic Eraser® to remove any excess paper.

Table Bases

ChromaLuxe table tops can be used with any base that is designed for a 24" or 30" round or square table top. Please check with the base manufacturer for the appropriate size base for your top. **IMPORTANT:** Do not use wood screws that are greater than 3/4" in length. Using screws longer than 3/4" in length may result in the screws being drilled through the front surface of the table.

For a list of table base manufacturers please visit: www.unisub.com/tables