

Aluminum

ALUMINUM SUBLIMATION CHECK SHEET

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CHROMALUXE PHOTO PANELS						UNISUB PRODUCTS			
USING 16X20 HEAT PRESS						USING MAXI PRESS			
SIZE	TEMP.	TIME	FABRIC	QTY:1	<i>WITH ENDURA FABRIC @ 60-70 PSI</i>				
4x4-5x5	400 F	1:05	NO	1	400 F	50 SEC	QTY:5+		
5X7-6X6	400 F	1:10	NO	1	400 F	1:00	QTY:5+		
8X8-8X10	400 F	1:25	NO	1	400 F	1:15	QTY:5+		
11X14	400 F	1:45	YES	1	400 F	1:20	QTY:5+		
5X10-10X10	400 F	1:25	NO	1	400 F	1:10-1:15	QTY:5+		
5X17-8X12	400 F	1:25	NO	1	400 F	1:10-1:15	QTY:5+		
11X11-12X12	400 F	1:30	NO	1	400 F	1:10-1:15	QTY:5+		
11X17	400 F	1:40-1:45	YES	1	400 F	1:15-1:20	QTY:5+		
9X21-12X18	400 F	1:45-1:50	YES	1	400 F	1:15-1:20	QTY:5+		
10X20-16X16	400 F	1:50	YES	1	400 F	1:15-1:20	QTY:5+		
16X20	400 F	2:00	YES	1	400 F	1:25	QTY:2		
AL. CIRCLE 8"	400 F	1:20	NO	1	400 F	1:15-1:20	QTY:5+		
AL. CIRCLE 11"	400 F	1:25	NO	1	400 F	1:15-1:20	QTY:5+		
AL. CIRCLE 16"	400 F	1:30	YES	1	400 F	1:15-1:20	QTY:3		

MAXI PRESS---WITH ENDURA FABRIC---60-70 PSI									
SIZE	TEMP.	TIME							
15X15	400 F	1:20							
14X18	400 F	1:20							
12X24	400 F	1:25							
16X20	400 F	1:20-1:25							
20X20	400 F	1:20-1:25							
15X18.75	400 F	1:20-1:25							
20X24	400 F	1:25							
24X24	400 F	1:25							
20X30	400 F	1:25							
24X26	400 F	1:25							
24X30	400 F	1:25							
16X32	400 F	1:25							
18X36	400 F	1:25							
24X36	400 F	1:25							
30X30	400 F	1:25-1:30							
30X40	400 F	1:30-1:35							
32X40	400 F	1:30-1:35							
36X36	400 F	1:30-1:35							
38X58	400 F	1:30-1:35							
48X48	400 F	1:35							
40X60	400 F	2:00							

SIZE	TEMP.	TIME							
BAG TAGS - ALUMINUM	400 F	1:05-1:10	ONE SIDE						
		1:20-1:25	BOTH SIDES AT THE SAME TIME						
BOOKMARKS	400 F	1:00							
BUSINESS CARDS	400 F	50 SEC							
KEYCHAINS - ALUMINUM	400 F	1:15	ONE SIDE						
		1:25	BOTH SIDES AT THE SAME TIME						
JEWELRY - ALL	400 F	.45 SEC							
LICENSE PLATE	400 F	1:15							
LICENSE PLATE FRAME	400 F	1:05							
MAGNETS - ALUMINUM	400 F	50 SEC							
NAME BADGES - ALUMINUM	400	1:05	If using Jig-1:25						
		1:05-1:10	If using Jig-1:25-1:3						
PET TAGS	400	.45 SEC							
PRODUCTION JIGS	400	1:20-1:25	1:45-6 jigs on the MAXI PRESS						
TRAILER HITCH	400	1:05							
TROPHY INSERT	400	.45-50 SE							